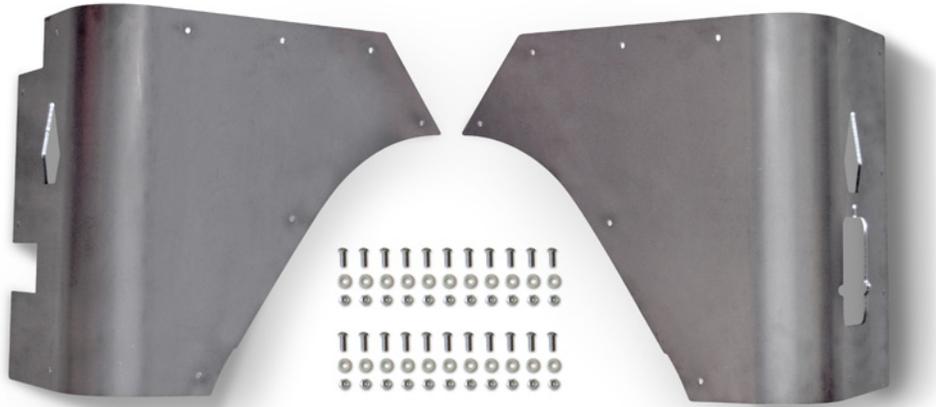


TRAIL CORNERS INSTALL PROCEDURE



Poison Spyder Customs Trail Corners are a simple addition to protect and enhance one of your Jeep's most vulnerable areas for rock damage.

Installation is fairly simple with the right tools and good mechanical abilities. If you are not confident in your mechanical skills, please seek the help of a professional to perform the installation. Please read through these entire instructions before proceeding with installation.

PARTS LIST

- (1) Driver Side Trail Corner
 - (1) Passenger Side Trail Corner
- The following items vary by model:*
- LJ ALL OTHERS
 - (25) (22) 1/4-20X3/4 SS button head socket cap screw
 - (25) (22) 1/4-20 nylon insert lock nut
 - (25) (22) 1/4 flat washer

TOOLS NEEDED

- Mechanic's tool set (wrenches, screwdrivers, etc. for removal/reinstall of OE equipment)
- C-clamps, bar clamps or vise-grip clamps
- Rags or soft material for use under clamp jaws
- Fine tip felt pen

- Hammer
- Center punch
- Drill motor
- 1/4" drill bit
- Small rat tail file
- Aerosol clear coat or paint

INSTALLATION PROCEDURE

1. **Paint or powder coat** both sides of the Trail Corners.
2. **Park the Jeep on** a flat, level surface and engage the emergency brake.
3. **Remove taillights, gas filler bezel** and any non-original equipment obstructions, saving all mounting hardware for re-use. Be careful when disconnecting the taillight pigtail (do not cut it at this time, disconnect it by carefully disengaging the safety clip on the plug). Remove the plastic inner wheel well by using a pair of dikes to remove the "Christmas tree" plastic fasteners that keep it in place.
4. **Place the Trail Corner** against the corner of the Jeep and clamp it into place (use rags or some other soft material between the clamp and the Trail Corner to protect your paint or powder coat finish). Visually check for proper alignment of the Trail Corner and make any adjustments.

Note: At this point there may be a gap between the edge of the Trail Corner and the rear fender

flare. This gap is OK at this point, it will be addressed later when the Trail Corners are bolted into place.

5. **Use a fine-tip felt** pen to mark the mounting hole locations (mark through the mounting holes in the Trail Corner, onto the Jeep's sheet metal). If you purchased Trail Corners for LED taillights, mark the large taillight hole as well.
6. **Remove the Trail Corner** from the vehicle. Check behind the Jeep's sheet metal at each marked location for wires and other obstructions. Remove, re-locate or hold them out of the way during drilling during the following step.
7. **Use a center punch** and hammer to lightly mark the center of each of your mounting hole marks. Drill the mounting holes using a 1/4" drill bit. Use a file to de-burr the edges of the holes.
8. **If you are installing LED taillights**, use a 4-1/2" hole saw to cut out the marked hole for the taillight. Use a file to de-burr the edge of the cut.
9. **Spray the exposed bare metal** around the edges of the holes with aerosol clear coat or other paint of your choice to prevent rust.
10. **Place the Trail Corner** back onto the vehicle and fasten it into place using the provided hardware. Be sure to place the flat washers on the inside of the Jeep tub, under the lock nuts (NOT under the button heads).
11. **If there is a gap** between the Trail Corner and the fender flare, loosen the fasteners for the flare and manipulate it into place, snugly against the edge of the Trail Corner (this may require slightly enlarging the mounting holes in the flare).
12. **Re-install taillight (unless using LED's)** and gas filler bezel, as well as any other components that were removed at the beginning of this procedure.
13. **Repeat the previous procedures** to install the opposite side Trail Corner.
14. **If installing LED taillights**, continue with Poison Spyder's separate instruction sheet "LED TAILLIGHTS & FLASHERS INSTALLATION."

WARRANTY

Poison Spyder Customs™ warranties all of the products we sell and distribute for one (1) year from the date of sale. These products will be free from defects in material and workmanship under normal installation, and use. Due to the intended use the powder coat finish is warranted for ninety (90) days. The finish warranty will not cover a product if it has been damaged in any way. Warranty is limited to repair or replacement. Poison Spyder Customs™ does not offer any type of labor or shipping allowance and all warranty claims are subject to inspection by Poison Spyder Customs™.

At the discretion of Poison Spyder Customs™, the products in question can be repaired or replaced when found defective. Prior to any replacement or repair, written authorization must be obtained from Poison Spyder Customs™. Failure to contact us prior to having warranty work performed will immediately void all applicable warranties; and it is then the sole responsibility of the customer to remit any payment incurred.

The warranty expressed above is the sole warranty of Poison Spyder Customs™, and any other expressed or implied warranties are hereby specifically excluded and disclaimed.

HOLD HARMLESS AGREEMENT

1. In purchasing a Poison Spyder Customs Product™ I release, waive, discharge and covenant not to sue Poison Spyder Customs officers, servants, agents, or employees (hereinafter referred to as Releasees) from any and all liability, claims, demands, actions and causes of action whatsoever arising out of or related to any loss, damage, or injury, including death, that may be sustained by me (or anyone else), any property belonging to me (or anyone else), whether caused by the negligence of the releasees or otherwise, while working on, using or any activity related to this product.
2. I am fully aware of risks and hazards connected with the use of a this product and I elect to voluntarily engage in such use of this product knowing that the use may be hazardous to me and my property. I voluntarily assume full responsibility for any risks of loss, property damage or personal injury, including death,

that may be sustained by me (or anyone else), or any loss or damage to property owned by me (or anyone else), as a result of using this product, whether caused by the negligence of releasees or otherwise.

3. I further agree to indemnify and hold harmless the releasees from any loss, liability, damage or costs, including court cost and attorney fees, that they may incur due to my use of a this product, whether caused by negligence of releasees or otherwise.
4. It is my express intent that this Release and Hold Harmless Agreement shall bind the members of my family and spouse, if I am alive, and my heirs assigns and personal representative, if I am deceased, and shall be deemed as a release, waiver, discharge, and covenant not to sue the above named releasees. I further agree that this Waiver of Liability and Hold Harmless Agreement shall be construed in accordance with the laws of the State of California.

By accepting this product, I acknowledge and represent that I have read the above Waiver and Liability and Hold Harmless Agreement, understand it and accept it voluntarily as my own free act and deed; no oral presentations, statements, or inducements, apart from the foregoing written agreement, have been made; I am at least eighteen (18) years of age and fully competent; and I execute this Release for full, adequate and complete consideration fully intending to be bound by same.

If you do not agree with the preceding Hold Harmless Agreement, you may return the product and receive a full refund. Please, contact a Poison Spyder Customs™ sales representative and they will issue a call tag for the product in question. Once the product has been received by Poison Spyder Customs™ a full refund will be issued.